GUJARAT NARMADA VALLEY FERTILIZERS AND CHEMICALS LIMITED
Regd. Office: PO: Narmadanagar-392015, Dist: Bharuch (Gujarat) INDIA
CIN: L24110GJ1976PLC002903

2ND November'2026

Requirement of Complete New Tube Bundles for E-3611A/3612A of Ethyl Acetate Plant.

GNFC intend to procure 1 no. of Complete New Tube Bundles for E-3611A/3612A.

ELIGIBILITY CRITERIA:

i) To qualify for this tender, the bidder must be manufacturer of Heat Exchangers with at least 10 years of establish manufacturing operations, capable of handling a Design Pressure greater than 50 kg/cm² and up to 85 kg/cm², without any restrictions on the number of tubes utilized in those previously manufactured units.

ii) Those vendors who matches our Technical Pre-Qualified Criteria (TQPC) and found technically acceptable.

The bidders who are interested to participate in the tender meeting above eligibility criteria are hereby intimated to contact following officials for further information to submit their offers.

Such interested bidders shall have to send their request mail for issue of Tender enquiry to the following officials on or before **20.11.2026 up to 12:00 Hrs. IST.**

Contact Persons:

1. J D Desai - Manager - Email ID :jddesai@gnfc.in
2. P P Modi, Chief Manager - Email ID : ppmodi@gnfc.in
3. V V Kapadia, Addl. General Manager - Email ID :vvkapadia@gnfc.in

N B Desai
Addl. General Manager

GNFC

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GUJARAT NARMADA VALLEY FERTILIZERS & CHEMICALS LTD. (GNFC)			
PREQUALIFICATION CRITERIA FOR SS316L TUBE BUNDLE PROCUREMENT / ETHYL ACETATE PLANT (E-3611 / E-3612A)			
1.EQUIPMENT BASIC DATA			
Company Name	Gujarat Narmada Valley Fertilizers & Chemicals Ltd. (GNFC), Bharuch	**Plant Location**	Ethyl Acetate Plant, Narmadanagar, Bharuch
Equipment Name / Tag	Reactor Reboiler / E-3611A & E-3612A	**Assembly Drg No.**	EA/MECH/E-3612A/SS 316 L ASSLY DRG Rev.0
Equipment Type	Straight Tube Bundle Heat Exchanger (Shell & Tube)	**Design / Fab Code**	ASME Sec VIII Div 1 & TEMA Class R (Latest Ed.)
2. PREQUALIFICATION CRITERIA			
Evaluation Criteria	**Detailed Technical & Standard Requirement**	**Vendor Compliance (Yes/No)**	**Documentary Proof Required**
Company Organization & Registration	Vendor must be a registered manufacturer of Shell & Tube Heat Exchangers / Tube Bundles with minimum 10 years of established manufacturing operation.		1. Certificate of Incorporation, 2. Factory License, 3. ISO 9001:2015 Certificate
Experience in Similar Class & Sized Companies	Must have successfully supplied SS316L/SS316 Heat Exchangers/Tube Bundles to reputed Petrochemical, Fertilizer, Refineries, or Large Chemical Plants (e.g., GNFC, GSFC, RCF, NFL, IOCL, HPCL, BPCL, Reliance, Tata Chemicals).		1. Copies of Purchase Orders 2. Successful Performance/Completion Certificates from Clients
Supply History of Similar Tube Bundles	Vendor must have manufactured and supplied at least 3 Tube Bundles / Exchangers with SA213 TP316L Seamless tubes, tube size >= 25.4mm OD,		1. PO copies, 2. Approved GADs, 3.TPI Release Notes clearly showing MOC, Tube OD, Length, and Tube count

	length >= 3000mm, and tube count >= 500 tubes in last 3 years.		
Major EPCM / Licensor / PMC Approved Vendor Registration	Vendor must be actively registered / approved as a qualified Shell & Tube Heat Exchanger / Tube Bundle manufacturer on the master vendor lists of reputed EPCM consultants / PMC / Licensors such as EIL (Engineers India Ltd), PDIL, TOYO Engineering, Technip Energies, Thyssenkrupp Industrial Solutions (tkIS), UHDE, L&T Chiyoda, or Jacobs.		Valid Vendor Approval Certificates / Enlistment Letters / Active Vendor Code copies from EIL, PDIL, TOYO, Technip, tkIS, etc.
Financial Solvency & Turnover	Average annual financial turnover during the last 3 financial years must be at least INR 10 Crores. Vendor must have clean credit record and sound financial solvency.		1. Audited Balance Sheets & Profit/Loss statement for last 3 yrs 2. Solvency Certificate from Bank
EHS compliance	-		1. EHS certificates as per ISO:14001 and ISO:45001
Design & Fabrication Code Compliance	Complete compliance with ASME Section VIII Division 1 and TEMA Class R (latest edition) for design and manufacturing of heat exchanger tube bundle assembly.		Written confirmation on letterhead and ASME U Stamp / R Stamp valid registration certificates
Manufacturing Infrastructure & In-House Facilities	Vendor must possess in-house rolling/assembling bay, clean stainless steel fabrication area (free from carbon steel contamination), tube expansion tools, computerized spectro, and hydro-testing setup.		1. Plant & Machinery list, 2. Shop floor layout, 3. Photos of SS fabrication clean bay
Delivery Schedule & Project Management	Vendor must commit to complete fabrication, TPI inspection, and delivery within agreed timeline		1. Past records of on-time delivery

Final Documentation & Guarantee Package	Submission of complete dossier: Material TCs, Spectro chemical reports, Tensile/Hardness, Flattening/Flaring, Hydro/Pneumatic reports, PMI, IGC, Radiography, Heat Treatment records, and Guarantee Cert.		Sample Manufacturer Data Record (MDR) index of previous supply